



Ultrabond® Turf PU 2K

**Premium, 2-Component,
Fast-Set Urethane Turf
Seam Adhesive**



DESCRIPTION

Ultrabond Turf PU 2K is a high-performance, two-component, fast-set urethane adhesive designed for the high-performance seaming and direct bonding of artificial turf used in athletic and landscape applications. *Ultrabond Turf PU 2K* is particularly suited for use in areas of low ambient relative humidity and in cool temperatures. *Ultrabond Turf PU 2K* is colored green to blend in with most artificial turf products and cures within 2 to 4 hours to a tough durable bond. *Ultrabond Turf PU 2K* provides seam strengths that are in compliance with FIFA standards.

FEATURES AND BENEFITS

- Cures quickly and provides a moisture-proof, tough bond
- Can be used in cool and arid conditions
- Bonds to virtually all types of artificial turf

WHERE TO USE

- Interior and exterior artificial grass installations
- Professional and educational sports fields arenas
- Commercial and residential landscaping applications of synthetic grass

LIMITATIONS

- Install only in areas recommended by the turf manufacturer.
- Use only when the ambient temperature is between 32°F and 95°F (0°C and 35°C). Temperatures in excess of 95°F (35°C) will greatly reduce the pot life.
- Do not use over asphaltic substrates.

SUITABLE SUBSTRATES

- *Ultrabond Turf Tape* or manufacturer-recommended seaming scrim
- Concrete

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

SURFACE PREPARATION

- All substrates must be prepared in accordance with the artificial turf manufacturer for the type of intended use and must comply with current regulations or standards.
- All substrates must be structurally sound, dry, solid and stable.
- Substrate should be clean and free of dust, dirt, oil, grease, paint, curing agents, concrete sealers, loosely bonded toppings, loose particles, old adhesive residues, and any other substance or condition that may prevent or reduce adhesion.

MIXING

Note: Wear all appropriate personal safety equipment during use. Refer to Material Safety Data Sheet (MSDS) for more information.

1. Parts A and B are packaged to exact quantity ratios for maximum performance.
2. Protect mixing area from adhesive spills.
3. Pour all material out of the Part B container into Part A. Place the cap back on the Part B container and turn the container upside-down to ensure that all remaining material drains into the cap. Pour the remaining material



into Part A. Always mix complete units. Do not add other materials to this mixture.

4. Use a low-speed mixer (< 300 rpm) to ensure that the material is mixed thoroughly to a smooth, homogenous paste consistency (generally within 3 minutes). Immediately after mixing, apply the adhesive to the substrate.
5. Wash all tools with mineral spirits immediately after mixing. Once cured, *Ultrabond Turf PU 2K* can be removed only by mechanical means.

PRODUCT APPLICATION

1. Read all installation instructions thoroughly before installation.
2. Artificial turf must be unrolled and acclimated per the manufacturer's written instructions to allow reduction of internal tensions caused by packaging and transport.
3. Select the appropriately notched trowel (see the "Approximate Product Coverage" section).
4. Spread adhesive evenly over the substrate or seaming scrim, keeping the trowel at a 45° angle.
5. Only apply as much adhesive as can be installed within 45 minutes.
6. Install turf in strict accordance with the turf manufacturer's written instructions.
7. Adhesive transfer to the backing should be confirmed periodically by lifting the turf material.

Note: Weights may be required on turf seams to ensure proper bonding and even thatch heights.

CLEANUP

1. Clean any adhesive smudges from the turf surface with a white cloth and mineral spirits while the adhesive is still fresh/wet. Note: *Ultrabond Turf PU 2K* is extremely difficult to remove when cured.
2. Clean tools with mineral spirits while the adhesive is still fresh/wet.

PROTECTION

- Protect from light traffic for at least 12 hours. Protect from heavy traffic for at least 24 hours.
- Protect from rain/water exposure or freezing conditions for 24 hours after installation.
- For synthetic turf installations, do not put into full service until 2 days after installation or per other directives in the turf manufacturer's written instructions.

Product Performance Properties

Laboratory Tests	Results
Polymer type	Polyurethane
Mix ratio	9:1
Percent solids Part A Part B	100% 100%
VOCs (Rule #1168 of California's SCAQMD)	2 g per L
Pot life†	45 to 60 minutes
Starting set time†	2 to 3 hours
Final set time†	4 to 6 hours
Color Part A Part B When mixed	Green Brown Dark green
Shelf life	1 year when stored in original packaging at 73°F (23°C)
Storage conditions	50°F to 90°F (10°C to 32°C)
Flash point (Tag)	> 200°F (93°C)

* Temperature greatly affects the pot life and set time of Ultrabond Turf PU 2K. In cold temperatures, Part B must be maintained at a minimum of 40°F (4°C). In hot temperatures, the pot life can be reduced by as much as 50%.

Protect containers from freezing in transit and storage. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

Application Characteristics

	Flash Time*	Working Time**
At 73°F (23°C) and 50% humidity	0 to 10 minutes	45 to 60 minutes

* Flash time: Amount of time recommended for the adhesive to remain exposed to the air following application before the installation of floor covering.



** Working time: The maximum amount of time that an adhesive can remain exposed to the air and still effectively bond to the floor covering.

Note: Flash time and working time vary based on temperature, humidity, substrate porosity, trowel size and jobsite conditions.

Packaging

Product Code	Description
94457	2 U.S. gals. (7,57 L)

Approximate Product Coverage*** – Direct Adhesive Bonding

Flooring Type	Typical Trowel	Coverage
Artificial turf, with heavily textured backing	 <p>1/4" x 1/4" x 1/4" (6 x 6 x 6 mm)</p>	Full spread: 30 to 40 sq. ft. per U.S. gal. (0,73 to 0,98 m ² per L) Seaming scrim: 15 to 25 linear ft. per U.S. gal. (1,19 to 1,97 m per L)
Artificial turf, with smooth back or attached cushion backing	 <p>1/8" x 1/8" x 1/8" (3 x 3 x 3 mm)</p>	85 to 95 sq. ft. per U.S. gal. (2,08 to 2,33 m ² per L)

*** Trowel dimensions are depth/width/space. Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions, type of trowel used and setting practices.

Ultrabond[®]
Turf PU 2K

Refer to MAPEI's MSDS for specific data related to VOCs, health and safety, and handling of product.

STATEMENT OF RESPONSIBILITY

Before using, user shall determine the suitability of the product for its intended use and user alone assumes all risks and liability whatsoever in connection therewith. **ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.**

We proudly support the following industry organizations:



CRI



MAPEI Headquarters of the Americas
1144 East Newport Center Drive
Deerfield Beach, Florida 33442
Phone: 1-888-US-MAPEI
(1-888-876-2734)

Technical Services
1-800-992-6273 (U.S. and Puerto Rico)
1-800-361-9309 (Canada)

Customer Service
1-800-42-MAPEI (1-800-426-2734)

Services in Mexico
0-1-800-MX-MAPEI (0-1-800-696-2734)

Edition Date: November 23, 2011
PR6274 PU2KD_K11Evp © 2011 MAPEI Corporation.
All Rights Reserved. Printed in the USA.